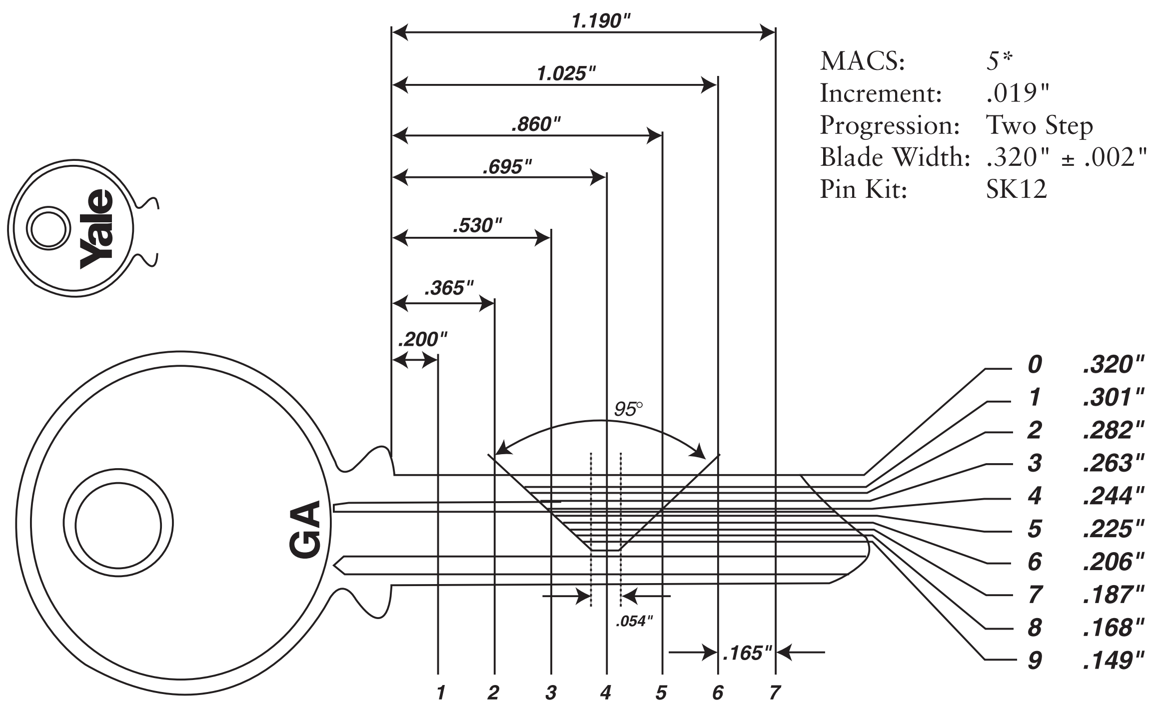
specifications

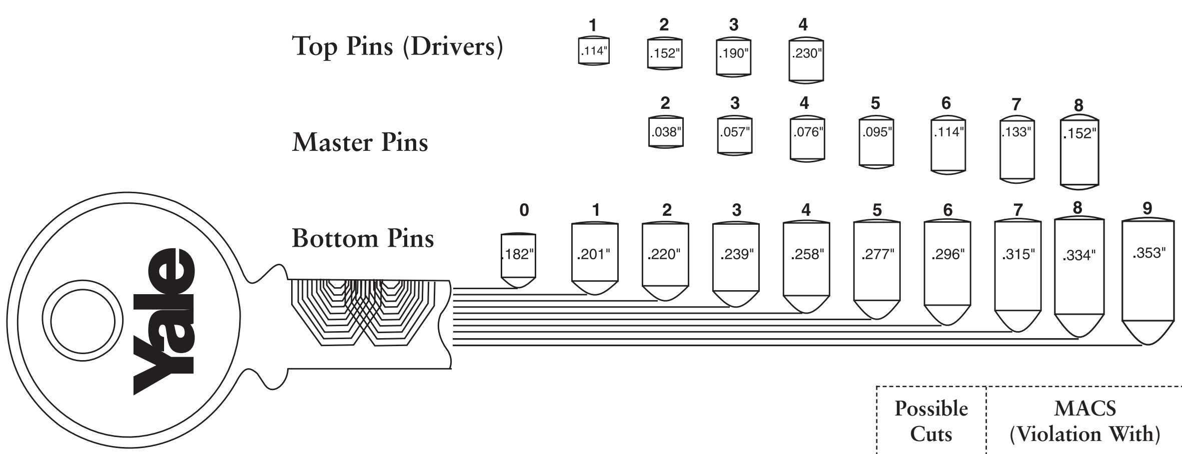
Yale®

Yale® Key and Pin Specifications (.019")



MACS: 5*
Increment: .019"
Progression: Two Step
Blade Width: .320" ± .002"
Pin Kit: SK12

Cuts are read and written BOW to TIP.



Possible Cuts	MACS (Violation With)
0	6, 7, 8, 9
1	7, 8, 9
2	8, 9
3	9
4	None
5	None
6	0
7	0, 1
8	0, 1, 2
9	0, 1, 2, 3

*MACS (Maximum Adjacent Cut Specification): the maximum allowable difference between cut depths.

Note: Illustrations are not drawn to actual size.

specifications

Pinning Formula

Top Pin =

Based on Plug Total
(See Chart)

Master Pin =

Deep Minus the Shallowest
Operating Cut

Bottom Pin =

Shallowest Operating Cut

Plug Total=
Bottom Pin + Master Pin

.019" Top Pin (Driver Chart)

Plug Total=	Use Top Pin:
0, 1, 2	4(.230")
3, 4, 5	3(.190")
6, 7, 8	2(.152")
9	1(.114")

47202-B-6.0-4/05R